



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3310

Job Sheet 169137



Part No: 646.3310

Job Qty: 1 ea

Part Name: LH Half - Upper Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/2/17

Job Tracking No:

Due Date: 12/2/17

Created By: Sian Willems

Type: Stock

Description:

Customer: Heli Welders Canada (CHWEL01)

Building 47, Unit #1, 21330 56th Avenue Langley, BC, V2Y 0E5 Canada ph:(604) 530-5225

Note: DWG REV A IPP REV:A NEW ISSUE 12/11/17 JFS VERIFY BY: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/1/17	12/1/17	0.00	0.00	Start Up Machining-1		
110	CNC Vertical Machining	1 pcs	12/2/17	12/2/17	0.44	1.32	HAAS1-1		
120	QC	1 pcs	12/2/17	12/2/17	0.00	0.00	QC2 Machining-1		
130	QC	1 pcs	12/2/17	12/2/17	0.00	0.00	QC8 Machining-1		
140	Outsource	1 pcs	12/2/17	12/2/17			ATG001-VC		
150	Packaging	1 pcs	12/2/17	12/2/17	0.00	0.00	Packaging2		
155	QC	1 pcs	12/2/17	12/2/17	0.00	0.00	QC5		
180	Packaging	1 pcs	12/2/17	12/2/17	0.00	0.00	Packaging3-1		
190	QC21-SA	1 Ea	12/2/17	12/2/17	0.00	0.00	QC21		

Part Op 110 - 1-Machine per folio FB154 Blank 13.375

Descriptions: 140 - Issue P/O to ATG : _____ 1- Black Anodize as per Dwg 646.3300

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M7075T6S7.000X2.000	1	5	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S016577

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



LH Half – Upper Cutter Assembly

PART NO: 646.3310

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/02/17

Job No: 169137



INSPECTION SHEET

Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	

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LH Half – Upper Cutter Assembly

PART NO: 646.3310
Revision:
Operation: Outsource
Change No:

Mfg Date: 12/02/17
Job No: 169137

Order Notes

DWG RBT18650-101 Rev B IPP Rev B 17.11.29 DWG Rev B DP Verify DD

DWG RBD29905 Rev 5 IPP Rev A 17.11.15 New issue DP Verify DD

DWG RBD29905 Rev 5 IPP Rev A 17.11.15 New issue DP verify DD

DWG RBD29905 Rev5 IPP Rev A 17.11.15 New issue DP Verify DD

DWG REV D SHEET 1 IPP REV: A NEW ISSUE JFS 13/11/22 VERIFY BY: JLM IPP REV:B 14.06.16 AS PER DWG REV.C DD
VERF:JLM IPP REV:C RQ 16.09.07 DWG. REV: D VERIFIED BY: JLM

DWG REV A IPP REV:A NEW ISSUE 12/11/17 JFS VERIFY BY: JLM

DWG REV A IPP REV:A NEW ISSUE 12/11/17 JFS VERIFY BY: JLM

DWG REV A IPP REV:A NEW ISSUE 12/11/17 JFS VERIFY BY: JLM

DWG REV D2 SHEETS 2, 3, 4 IPP REV:A NEW ISSUE 12/10/04 JFS VERIFY BY: DD

DWG REV A SHEETS 1,2,3 IPP REV:A NEW ISSUE 13/04/01 JFS VERIFIED BY:DD

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A022 Apical Processing

A024 process certifications

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit
www.dartaerospace.com for further explanation.

Plex 12/6/17 10:06 AM dart.lavoie.chantal

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	168574	RBD29905-15	Center Plate -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	12/11/17	5 pcs	0 pcs	5 pcs	\$16.00/pcs	\$80.00
5	167512	D5355-041	Aft Clamp Assembly Issue P/O to ATG : Black Anodize as per Dwg D5355 Certification of Conformity is required.	Firmed	12/11/17	4 pcs	0 pcs	4 pcs	\$5.61/pcs	\$22.44
6	166975	D4977-1	Bracket, LH Issue P/O to ATG : Hard Black Anodize, PRIME AS PER dwg D4977	Firmed	12/11/17	2 pcs	0 pcs	2 pcs	\$10.90/pcs	\$21.80
7	168020	646.3310	LH Half - Upper Cutter Assembly Issue P/O to ATG : Hard Black Anodize/prime as per Dwg 646.3300	Firmed	12/11/17	7 pcs	0 pcs	7 pcs	\$20.45/pcs	\$143.15
8	168226	646.3310	LH Half - Upper Cutter Assembly Issue P/O to ATG : Hard Black Anodize/prime as per Dwg 646.3300	Firmed	12/11/17	4 pcs	0 pcs	4 pcs	\$20.45/pcs	\$81.80
9	169137	646.3310	LH Half - Upper Cutter Assembly Issue P/O to ATG : Hard Black Anodize/prime as per Dwg 646.3300	Firmed	12/11/17	1 pcs	0 pcs	1 pcs	\$20.45/pcs	\$20.45
10	165562	646.9710	Body Issue P/O to ATG : Hard Black Anodize/prime as per Dwg 646.9700	Firmed	12/11/17	40 pcs	0 pcs	40 pcs	\$16.85/pcs	\$674.00
11	165646	646.9810	Deflector Issue P/O to ATG : Hard Black Anodize/prime as per Dwg 646.9800	Firmed	12/11/17	4 pcs	0 pcs	4 pcs	\$49.60/pcs	\$198.40
Grand Total:									\$1,338.04	

Order Notes



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914308

Date: 15-Dec-17

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
20 ea	Part: 646.9710 Body Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (.1 - 2 mils) per drawing. Job: 22105		Rev: D PO: PO038553 Line: 10
4 ea	Part: D5355-041 Aft Clamp Assembly Black Anodize per MIL-A-8625F, Type II, Class 2, .0004-.0010" (.4 - 1 mils) Job: 22100		Rev: C PO: PO038553 Line: 5
7 ea	Part: 646.3310 LH Upper Cutter Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22102		Rev: N/C PO: PO038553 Line: 7
4 ea	Part: 646.3310 LH Upper Cutter Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22103		Rev: N/C PO: PO038553 Line: 8
1 ea	Part: 646.3310 LH Upper Cutter Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 22104		Rev: N/C PO: PO038553 Line: 9
Made in Canada.			

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Date: 15-Dec-17

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1270 Aberdeen St
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<table border="1"><thead><tr><th>Quantity</th><th>Description</th></tr></thead><tbody><tr><td></td><td> CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>15/12/17</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. </td></tr></tbody></table>		Quantity	Description		CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>15/12/17</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.
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